## UNITED STATES DEPARTMENT OF THE INTERIOR BUREAU OF SAFETY AND ENVIRONMENTAL ENFORCEMENT GULF OF MEXICO REGION

## **ACCIDENT INVESTIGATION REPORT**

## For Public Release

1. OCCURRED ST	RUCTURAL DAMAGE
Differ Of BEL 2010 Time: 2010 Hooks	ANE
ODEDATION: Hear Company ion	HER LIFTING MAGED/DISABLED SAFETY SYS.
DDDDDGDDDD	CIDENT >\$25K
mer educate.	S/15MIN./20PPM
CONTRACTOR: X RE	QUIRED MUSTER
TUDE TUDE DELIVERED TO THE PARTY OF THE PART	UTDOWN FROM GAS RELEASE
TELEPHONE:	HER
3. OPERATOR/CONTRACTOR REPRESENTATIVE/SUPERVISOR ON SITE AT TIME OF INCIDENT:	8. OPERATION:  X PRODUCTION DRILLING
	WORKOVER
4. LEASE: <b>G26313</b>	COMPLETION
AREA: GC LATITUDE: BLOCK: 468 LONGITUDE:	HELICOPTER
BLOCK: 468 LONGITUDE:	MOTOR VESSEL PIPELINE SEGMENT NO.
5. PLATFORM: A	OTHER
RIG NAME:	
6. ACTIVITY:	9. CAUSE:
EXPLORATION(POE)  DEVELOPMENT/PRODUCTION (DOCD/POD)  TYPE:  HISTORIC INJURY  REQUIRED EVACUATION LTA (1-3 days) LTA (>3 days	EQUIPMENT FAILURE HUMAN ERROR EXTERNAL DAMAGE SLIP/TRIP/FALL WEATHER RELATED LEAK UPSET H20 TREATING
RW/JT (1-3 days)	OVERBOARD DRILLING FLUID
RW/JT (>3 days)	OTHER
U Other Injury	10. WATER DEPTH: 3360 FT.
FATALITY POLLUTION	11. DISTANCE FROM SHORE: 109 MI.
FIRE	12. WIND DIRECTION:
☐ EXPLOSION	SPEED: M.P.H.
LWC HISTORIC BLOWOUT	
UNDERGROUND	13. CURRENT DIRECTION:
SURFACE DEVERTER	SPEED: M.P.H.
SURFACE EQUIPMENT FAILURE OR PROCEDURES	14. SEA STATE: FT.
COLLISION THISTORIC T>\$25K T<=\$25K	15. PICTURES TAKEN:
COPPLICATION THE PROPERTY TO C-552K	16. STATEMENT TAKEN:

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At approximately 2040 hours on September 6, 2018, an incident occurred on the OCS-G 26313, Green Canyon 468-A floating production platform (Stampede). The operator of record is the Hess Corporation. Stampede is located approximately 109 miles from shore in 3360 feet of water.

At approximately 2030 hours, a high gas alarm on the main deck gas compression skid tripped. The incident resulted in a platform shut-in and a full personnel muster was initiated. Once the muster was completed and all personnel accounted for, the fire team was dispatched to the site of the gas detection. They discovered the cause of the gas release was from a sight glass located on the Flash Gas Compressor (FGC) 2-A Gas Filter Coalescer (MAJ-1950A). During their investigation, the fire team determined the gas release was due to four loose fastening bolts located on the sight glass of the coalescer. The sight glass was isolated until repairs were completed. No injuries to personnel were reported during this incident.

BSEE inspectors arrived at the facility on September 8, 2018 to begin an investigation of the incident. Statements and pictures were taken and an Incident of Non-Compliance (INC G-110) was issued for unsafe operations.

Based on BSEE's investigation and Hess' internal investigation, the following findings were identified:

The normal operating pressure of the coalescer is approximately 300 psi. This event could have occurred due to vibration or improper tightening of the bolts during installation. Due to the four loose fastening bolts, the pressure in the vessel caused the gasket in the sight glass to cut out. With the gasket damaged, gas was released which resulted in the gas detection system initiating a platform shut-in.

18. LIST THE PROBABLE CAUSE(S) OF ACCIDENT:

The four loose fastening bolts on the sight glass on the coalescer.

19. LIST THE CONTRIBUTING CAUSE(S) OF ACCIDENT:

N/A

20. LIST THE ADDITIONAL INFORMATION:

As a result of this incident, the operator made the decision to replace all other sight glasses (fourteen) with see-thru flanged sight flow indicators.

21. PROPERTY DAMAGED:

NATURE OF DAMAGE:

N/A

N/A

ESTIMATED AMOUNT (TOTAL):

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22. RECOMMENDATIONS TO PREVENT RECURRANCE NARRATIVE:

The Houma District has no recommendations for the Office of Incident Investigations at this time.

- 23. POSSIBLE OCS VIOLATIONS RELATED TO ACCIDENT: YES
- 24. SPECIFY VIOLATIONS DIRECTLY OR INDIRECTLY CONTRIBUTING. NARRATIVE:

G-110 (C): Does the lessee perform all operations in a safe and workmanlike manner and provide for the preservation and conservation of property and the environment? "On September 6, a gas release occurred on the flash gas compressor skid resulting in a platform ESD. The gas release was later attributed to a faulty sight glass on the gas/oil coalescer MAJ-1950A. Operator must conduct thorough inspection of all similar type of sight glasses before resuming production."

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25. DATE OF ONSITE INVESTIGATION:

28. ACCIDENT CLASSIFICATION:

08-SEP-2018

26. INVESTIGATION TEAM MEMBERS:

Micah Charpentier / Sammy Viola / Keith Barrios /

29. ACCIDENT INVESTIGATION

PANEL FORMED: NO

30. DISTRICT SUPERVISOR:

OCS REPORT:

Bryan A. Domangue

27. OPERATOR REPORT ON FILE:

APPROVED

DATE: 19-FEB-2019

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