

#### Bureau of Safety and Environmental Enforcement

# Sustained Casing Pressure

Identification and Remediation May 8, 2015

"To promote safety, protect the environment and conserve resources offshore through vigorous regulatory oversight and enforcement."

#### Overview

- Monitoring
- Casing Pressure Categories
- Guidelines to Granting a Departure
- Considerations for Well Type

#### Monitoring

- Fixed wells: Monthly, one data point
- Subsea wells: Continuously, one data point per day
- Hybrid wells: Continuously, one data point for each riser/production casing



# Monitoring

Condition	Testing Repeated
Pressure request denied	Immediately
Well previously on gas lift	Immediately on A annulus*
Pressure request invalid	Within 30 days
Increase in 200 psi over previous test	Within 30 days
If A annulus has pressure exceeding 10% of MIYP	Once per year*
After any corrective action	Within 30 days
Outer annuli have pressure exceeding 20% of MIYP	Once every five years



- "Self Approval" granted unless:
  - Fixed platform
    - Casing pressure above MAWOP
    - Does not bleed to through ½ needle valve in 24 hours, assuming SCP is greater than 100 psig
  - All wells:
    - Demonstrated communication between annuli/tubing, annuli/annuli, casing/riser, etc.
  - Subsea:
    - Above 100 psig + external hydrostatic pressure
  - Hybrid:
    - Above 100 psig



- Departure Granted
  - ALL requests are granted on a well by well basis.
  - Presents no hazard to personnel, platform, formation, or environment
  - Allows for continued production
  - Lasts from six months to three years
  - Check daily on manned platforms
  - Check weekly on unmanned



- Departure Terminates If:
  - End of granted period
  - Intermediate/production casing pressure increases more than 200 psi
  - Surface casing increases more than 200 psi
  - If worked over, side tracked, recompleted, or acidized
  - If a different casing or riser on same well requires a casing pressure departure

- Departure Denial, when?
  - Communication departure requests do not bleed to zero, almost always
  - Determined, again, on a well by well basis

- Departure Denial
  - Operator has 30 days from the date of denial to respond and submit plan of action.
  - Operator has 90 days from the date of denial to commence work
  - Regardless of SCP status (Self Approved, Departure Request) upon completion of work, operator must submit new test.

#### **Special Considerations**

- Subsea wells:
  - Only production casing can be monitored
  - Monitored continuously via umbilical, etc.
    - Equipment failure will require departure
  - NOT required to bleed to zero.
    - BSEE takes into account thermal expansion
      - Must be demonstrated
  - Should limit bleed off due to unknown annular pressures

#### **Special Considerations**

- Subsea Well Thermal Test
  - Bleed 15-20% of pressure off once the well is thermally stable.
  - If well remains stable for 24 hours, pressure is determined to be thermal.

#### **Special Considerations**

- Dry Tree Tie-back Systems
  - Zero Tolerance for SCP on inner or outer risers together at same time
    - No "Self Approved" Category
    - Monitor Continuously
  - Thermal or imposed pressure can be on inner or outer riser
  - Diagnostic must be conducted every six months or if pressure increases more than 100 psi on inner/outer riser

#### BSEE Website: www.bsee.gov



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